



CERTIFICATE ČSN EN ISO 3834-2

Czech

KION Stříbro, c/o Linde Pohony s.r.o. Panattoni park D5 Ostrov u Stříbra 19, 349 01 Stříbro

Certification Body No. 3170, accredited by ČIA acc. to ČSN EN ISO/IEC 17065; 2013

confirms hereby that the company has been examined and fulfils the requirements of welding process in the following certification extent:

The organization is able to perform handling equipment.

Welding methods:

135 (MAG) manual, 135 (MAG) robotic

acc. to EN ISO 4063

Base materials:

material group 1.1, 1.2, 1.3 acc. to CR ISO 15608:2013,

in the extent of qualified WPQR for each application area

Welding supervision:

David Rambousek, IWT, born 15.11.1979

Deputy:

Ing. Stanislav Zeman, IWE- external, born 14.12.1951

Test No:

5417010/01

Valid until:

23.10.2020

Registration number:

3170/014/17

Prague, 07.11.2017

Ing. Daniel Jarchovský COV TÜV NORD Czech, s.r.o.

The documents used by the above mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.

The report of the final audit is an integral part of the certificate.

Certificate No.: 3170/014/17

Other deputies: ---

Qualification of valid welding procedures must be kept during the welding process, and conditions for production tests carrying out must be fulfilled in accordance with relevant standards and regulations for given area.

General requirements:

According to ČSN EN ISO 3834-2

Certificate invalidation

Certification body, which has issued this certificate, may withdraw this certificate if:

- there are substantial doubts that welding was carried out according to respective standards

- there are substantial doubts that welding supervision was carried out properly

- approved welding supervision is no longer available in full extent

 valid welder and welding personal certificates according respective standards are not available

 welding according to respective standards are carried out by welders and welding personal without having respective examinations

- other conditions according to respective standards are no longer fulfilled

- certification body is not allowed to carry out yearly surveillance audits

company is giving up the certificate.

After certificate invalidation, it is necessary that the certificate invalidation is confirmed to the certification body in writing.

If valid certificate should be prolonged, it is necessary to ask the certification body for prolongation at least **2 months** before its termination.

Distribution list:

Customer

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